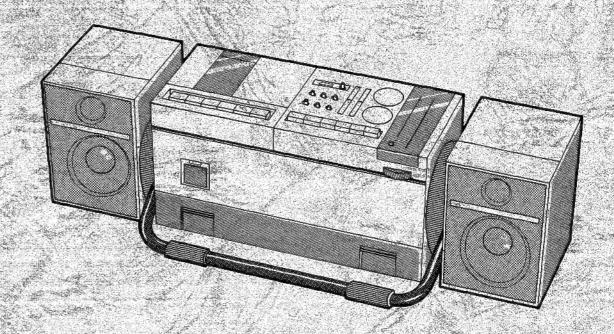
AKAI SERVICE MANUAL



FOUR BAND STEREO CASSETTE RECEIVER

MODEL PJ-33FS

ABBREVIATIONS FOR SERVICE MANUAL MODEL PJ-33FS

ABBREVIATIONS	EXPLANATION
ADJ	ADJustment
ANT	ANTenna
FM	Frequency Modulation
FREQ	FREQuency
IF.	Intermediate Frequency
MW	Medium Wave
OSC	OSCillator
P.B	Play Back
REC	RECording
REG	REGulator.
SENS.	SENSitivity
SSG	Standard Signal Generator
SW	Short Wave



FOUR BAND STEREO CASSETTE RECEIVER

$\operatorname{MODEL} PJ\text{-}33FS$

	SERVICE MANUAL	
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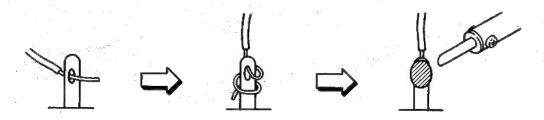
SAFETY INSTRUCTIONS

SAFETY CHECK AFTER SERVICING

Confirm the specified insulation resistance between power cord plug prongs and externally exposed parts of the set is greater than 10 Mohms, but for equipment with external antenna terminals (tuner, receiver, etc.) and is intended for $\boxed{\mathbb{C}}$ or $\boxed{\mathbb{A}}$, specified insulation resistance should be more than 2.2 Mohms (ground terminals, microphone jacks, headphone jacks, line-in-out jacks etc.)

PRECAUTIONS DURING SERVICING

- Parts identified by the symbol parts are critical for safety.
 Replace only with parts number specified.
- 2. In addition to safety, other parts and assemblies are specified for conformance with such regulations as those applying to spurious radiation. These must also be replaced only with specified replacements.
 - Examples: RF converters, tuner units, antenna selector switches, RF cables, noise blocking capacitors, noise blocking filters, etc.
- 3. Use specified internal wiring. Note especially:
 - 1) Wires covered with PVC tubing
 - 2) Double insulated wires
 - 3) High voltage leads
- 4. Use specified insulating materials for hazardous live parts. Note especially:
 - 1) Insulation Tape
 - 2) PVC tubing
 - 3) Spacers (Insulating Barriers)
 - 4) Insulation sheets for transistors
 - 5) Plastic screws for fixing microswitch (especially in turntable)
- 5. When replacing AC primary side components (transformers, power cords, noise blocking capacitors, etc.), wrap ends of wires securely about the terminals before soldering.



- 6. Observe that wires do not contact heat producing parts (heatsinks, oxide metal film resistors, fusible resistors, etc.).
- 7. Check that replaced wires do not contact sharp edged or pointed parts.
- Also check areas surrounding repaired locations.
- 9. Use care that foreign objects (screws, solder droplets, etc.) do not remain inside the set.

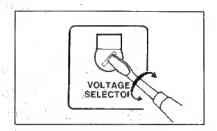
VOLTAGE CONVERSION

If the voltage of your machine is switchable to either 110 to 120V or 220 to 240V, please proceed as follows.

- 1. Disconnect the power cord.
- Turn the voltage selector located on the rear of your machine with a screwdriver until the correct voltage is indicated.

CYCLE CONVERSION

Cycle Conversion is not necessary Since PJ-33FS Uses DC motor.



SECTION 1

SERVICE MANUAL

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For basic adjustments, measuring methods, and operating principles, refer to GENERAL TECHNICAL MANUAL.

I. SPECIFICATIONS

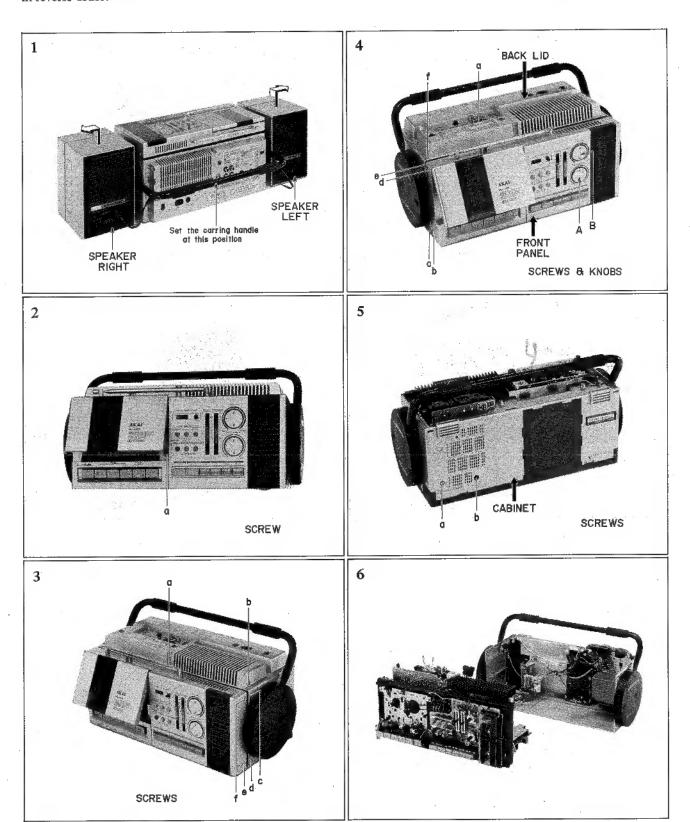
TYPE	Four Band Stereo Cassette Receiver		
FREQUENCY RANGE	FM: 87.6 to 108 MHz MW: 525 to 1605 kHz SW ₁ : 3.0 to 8.0 MHz SW ₂ : 8.0 to 22.0 MHz		
SPEAKER SYSTEM	Three dimentional speaker system 2 way and passive radiator at rear Tweeter: Flat diaphragm (39 mm × 2) Woofer: Corn type (87 mm × 2) Passive radiator: (87 mm × 2)		
POWER OUTPUT	Peak music power output: 30W x 2 Maximum power output: 15W x 2 EIAJ/DC 10% Distortion: 10W x 2		
WOW AND FLUTTER	0.08% WRMS		
FREQUENCY RESPONSE	Normal: 50 to 13,000 Hz CrO ₂ : 50 to 14,000 Hz Metal: 50 to 16,000 Hz		
S/N RATIO	Better than 52 dB Dolby NR switch on: Improves up to 10 dB above 5 kHz		
POWER REQUIREMENTS	AC: 120V, 60 Hz for Canada and USA 220V, 50 Hz for Europe except UK 240V, 50 Hz for UK and Australia 110 to 120V/220 to 240V, 50/60 Hz for other countries DC: 13.5V SUM-1 "D" size or Equivalent × 9		
DIMENSIONS	Total: 538(W) × 153(H) × 147(D) mm Stereo cassette receiver: 328(W) × 153(H) × 147(D) mm Speakers: 105(W) × 153(H) × 127(D) mm		
WEIGHT	Total: 6.0 kg (without batteries) Stereo cassette receiver: 3.6 kg (without batteries) Speakers: 1.2 kg/unit x 2		

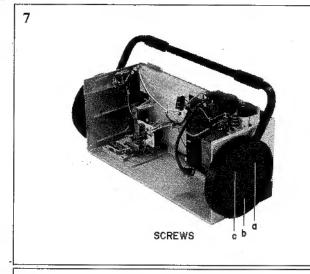
For improvement purposes, specifications and design are subject to change without notice.

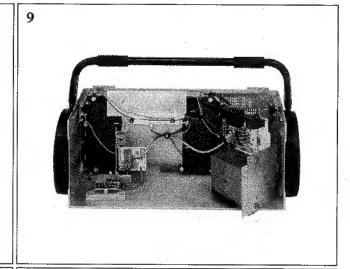
^{* &}quot;Dolby" and Double D symbol are trademarks of Dolby Laboratories Licensing Corporation. (Manufactured under license from Dolby Laboratories Licensing Corporation.)

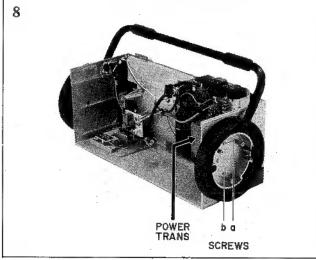
II. DISMANTLING OF UNIT

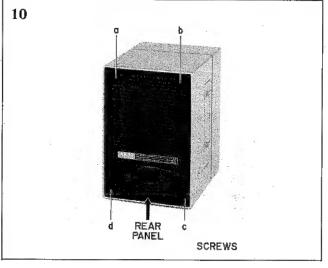
In case of trouble, etc. necessitating dismantling, please dismantle in the order shown in the photographs. Reassemble in reverse order.











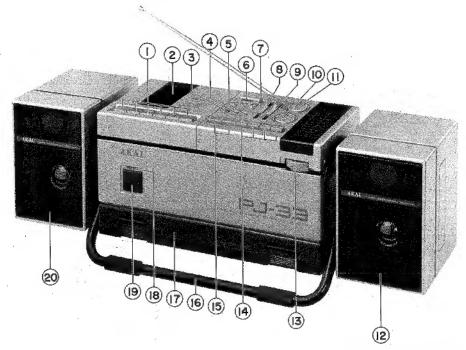
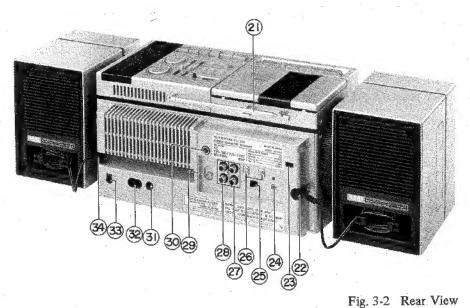


Fig. 3-1 Front View

- 1. TAPE OPERATION BUTTONS
- 2. CASSETTE HOLDER
- 3. DOLBY NR BUTTON
- 4. FM MODE BUTTON
- 5. LOUDNESS BUTTON
- 6. TAPE COUNTER
- 7. TAPE SELECTOR
- 8. BASS CONTROL
- 9. TREBLE CONTROL
- 10. BALANCE CONTROL

- 11. VOLUME CONTROL
- 12. RIGHT SPEAKER
- 13. TUNING KNOB
- 14. BAND SELECTOR
- 15. TAPE, PHONO/CD SELECTOR
- 16. CARRING HANDLE
- 17. BATTERY COMPARTMENT COVER
- 18. BATTERY CHECK INDICATOR
- 19. FUNCTION BUTTON
- 20. LEFT SPEAKER



1 15. 5

- 22. SPEAKER CORD AND PLUG (LEFT)
- 23. BEAT CANCEL SELECTOR
- 24. MIC JACK
- 25. INPUT SELECTOR (PHONO, LINE/CD)
- 26. FM ANTENNA TERMINAL (75 ohms)
- 27. LINE OUT JACK

21. ROD ANTENNA

- 28. LINE IN/PHONO JACK
- 29. PHONO GROUND TERMINAL
- 30. PHONES JACK
- 31. DC IN (13.5V) JACK
- 32. AC INLET
- 33. VOLTAGE SELECTOR (U ONLY)
- 34. SPEAKER CORD AND PLUG (RIGHT)

IV. PRINCIPAL PARTS LOCATION

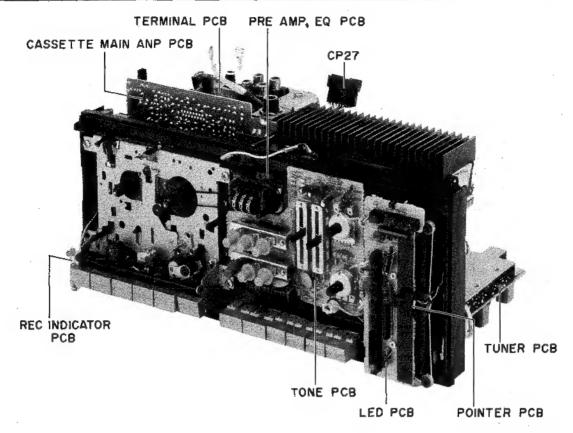


Fig. 4-1

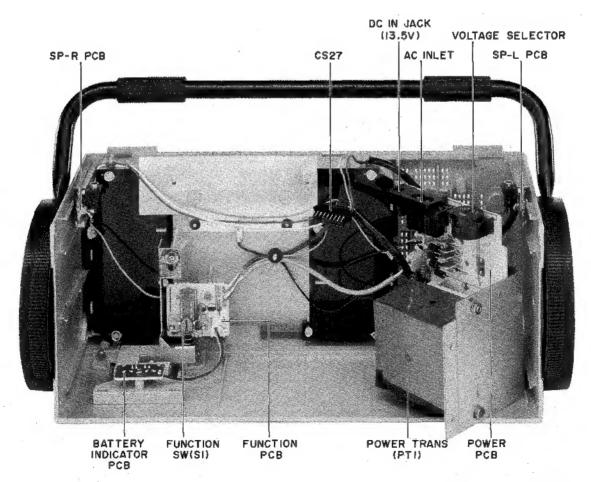


Fig. 4-2

V. REPLACEMENT OF THE DIAL CORD

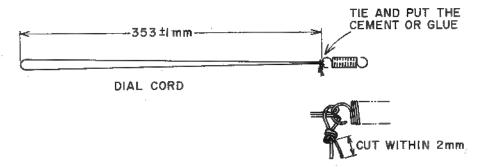


Fig. 5-1

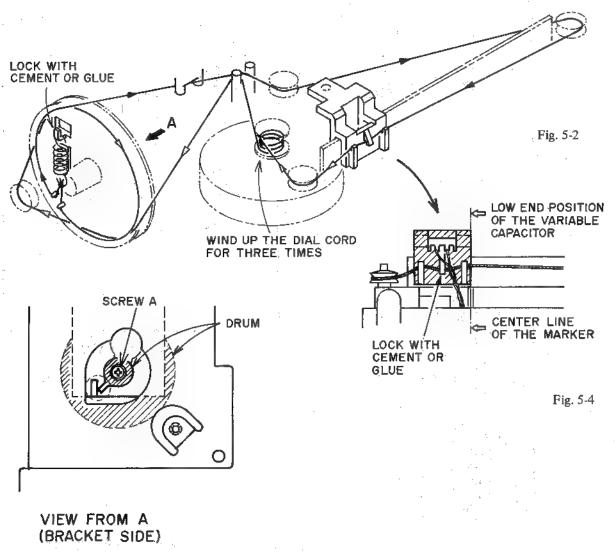


Fig. 5-3

- 1. Build a Dial Cord as shown Fig. 5-1.
- Take off a screw A, then Remove the Drum from the Variable Capacitor.
- 3. Set the Drum as shown Fig, 5-3, and make sure that the Variable Capacitor is fully clockwise.
- 4. Set the Dial Cord as shown Fig. 5-2.
- Set Back the Drum to the Variable Capacitor with a screw A
- 6. Turn the TUNING DIAL to low end, then set the Dial pointer as shown Fig. 5-4.

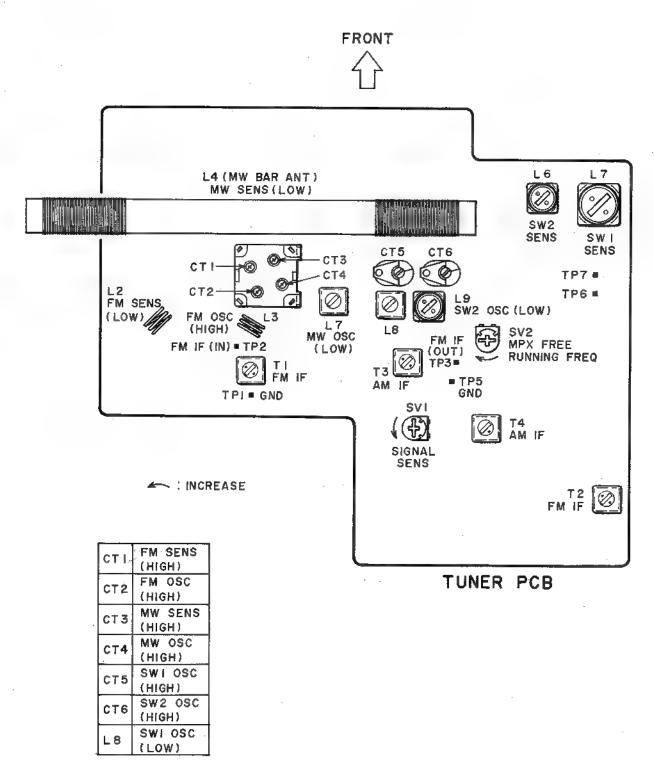


Fig. 6-1 Tuner Adjustment Point

6-1 MW SECTION ADJUSTMENT (Refer to Figs. 6-1 & 6-2)

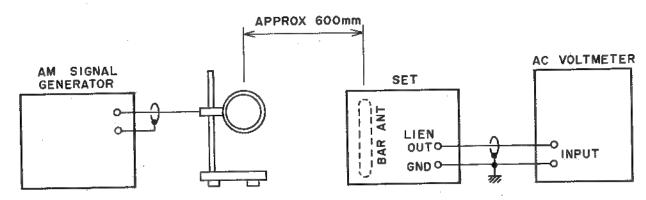


Fig. 6-2 MW Adjustment

Step	Adjustment Item	Test Point	Adjustment Point	Result	Remarks
1	AM IF	LINE OUT	T3, T4	Maximum output	 Set BAND SELECTOR to MW 460 kHz from SSG Tuning knob fully clockwise
2	MW OSC (LOW)	LINE OUT	L7	Maximum output	515 kHz from SSG Tuning knob fully clockwise
3	MW OSC (HIGH)	LINE OUT	CT-4	Maximum output	1650 kHz from SSG Tuning knob fully counter clockwise
4	For best Result, Repeat Step 2 and 3, two or three times				
5	Sensitivity (LOW)	LINE OUT	L4 (MW BAR ANT) (See NOTE 2)	Maximum output	600 kHz from SSG Tune to signal
6	Sensitivity (HIGH)	LINE OUT	CT-3	Maximum output	○ 1400 kHz from SSG ○ Tune to Signal
7	For best Result, Repeat Step 2 and 3, two or three times				

NOTES: 1. Generator modulation 400 Hz, 30%

2. Adjust space between small coil and large coil, by moving small coil.

6-2 SW SECTION ADJUSTMENT (Refer to Figs. 6-1 & 6-3)

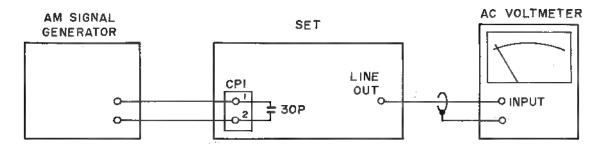


Fig. 6-3 SW Adjustment

Step	Adjustment Item	Test Point	Adjustment Point	Result	Remarks
1	SW1 OSC (LOW)	LINE OUT	L8	Maximum output	 Set BAND SELECTOR to SW1 2.8 MHz from SSG Tuning knob fully clockwise
2	SW1 OSC (HIGH)	LINE OUT	CT-5	Maximum output	8.2 MHz from SSG Tuning knob fully counter clockwise
3		For best	Result, Repeat Ste	ep 1 and 2, two or the	ree times
4	SW1 Sensitivity	LINE OUT	L5	Maximum output	3.0 MHz from SSG Tune to signal
5	SW2 OSC (LOW)	LINE OUT	Ľ9	Maximum output	 Set BAND SELECTOR to SW2 7.8 MHz from SSG Tuning knob fully clockwise
6	SW2 OSC (HIGH)	LINE OUT	CT-6	Maximum output	23.0 MHz from SSG Tuning knob fully counter clockwise
7		For best	Result, Repeat Ste	ep 5 and 6, two or thr	ree times
8	SW2 Sensitivity	LINE OUT	L6	Maximum output	8.0 MHz from SSG Tune to signal

NOTE: Connect capacitor (30 pF) between CP1 ① and CP1 ② before SW Section adjustment.

6-3 FM SECTION ADJUSTMENT (Refer to Figs. 6-1, 6-4 & 6-5)

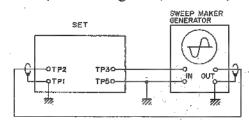


Fig. 6-4 FM IF Adjustment

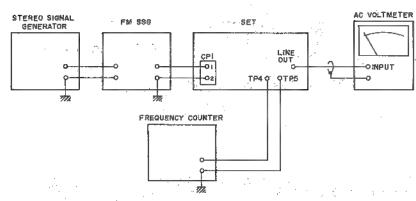


Fig. 6-5 FM Adjustment and Stereo Adjustment

Step	Adjustment Item	Test Point	Adjustment Point	Result	Remarks
1	FM IF	TP3	T1, T2	Maximum S Curve waveform (upper/lower waveform symmetricity)	 Set BAND SELECTOR to FM. 10.7 MHz from SSG Tuning knob fully clockwise
2	FM OSC (LOW)	LINE OUT	L3 ·	Maximum output	87.3 MHz from SSG Tuning knob fully clockwise
3	FM OSC (HIGH)	LINE OUT	CT-2	Maximum output	108.5 MHz from SSG Tuning knob fully counter clockwise
4		For best	Result, Repeat Ste	p 2 and 3, two or thr	ee times
5	Sensitivity (LOW)	LINE OUT	4.2	Maximum output	© 90.0 MHz from SSG © Tune to signal
6	Sensitivity (HIGH)	LINE OUT	CT-1	Maximum output	106 MHz from SSG Tune to signal
7	For best Result, Repeat Step 5 and 6 two or three times				ee times
. 8	MPX Free Running Frequency	TP4 (Connect TP3 to TP5)	SV-2	19 kHz ± 0.1 kHz	 Set FM MODE to STEREO Connect a Frequency counter between TP4 and TP5 (GND).
9	Signal LED Sensitivity		SV-1	Light left LED	 98 MHz, 19 dBμ from SSG Tune to signal

NOTE: Set the internal modulation signal generator to 22.5 kHz deviation, 400 Hz.

VII. MECHANICAL ADJUSTMENTS

7-1 TAPE SPEED ADJUSTMENT (Refer to Fig. 7-1)

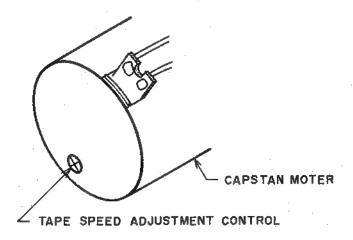


Fig. 7-1

Connect a frequency counter to line output terminals. Playback a 1,000 Hz Tape Speed Test tape (AT-750774)

and adjust a tape speed adjustment volume (see Fig. 7-1) to obtain a tape speed of 990 Hz to 1,000 Hz.

7-2 REC/PB HEAD AZIMUTH ALIGNMENT (Refer to Fig. 7-2)

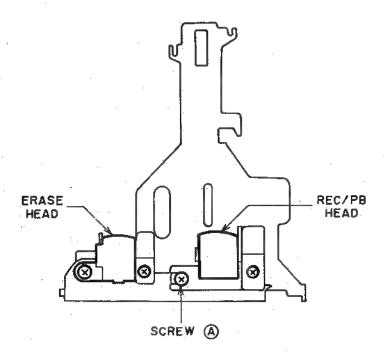


Fig. 7-2 Top View of the Heads

Playback a 10 kHz Azimuth Alignment tape (AT-750778) and adjust the screw (A) until the output levels of both channels are maximum. After adjustment, point lock the screw (A).

NOTES: 1. Be sure to clean the heads prior to head adjustment.

- 2. Be careful not to use a magnetized driver or other magnetized tools in the vicinity of the heads.
- 3. Be sure to demagnetize the heads with a Head Demagnetizer before and after head --adjustment.

VIII. AMPLIFIER ADJUSTMENT

8-1 AMPLIFIER ADJUSTMENT POINT

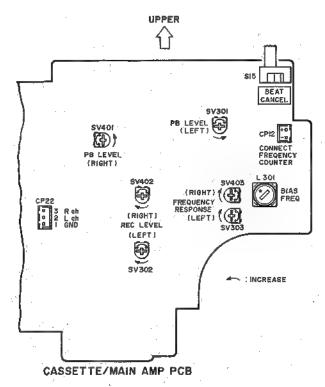


Fig. 8-1

Step	Adjustment Item	Test Tape and Supply Signal	Mode	Adjustment Point	Test Point	Result and Remarks
1	P.B level	333 Hz	P.B	SV301 (L) SV401 (R)	CP22 Pin ② (Lch) Pin ③ (Rch)	○ 580 mV ± 20 mV
2	BIAS Frequency		REC	L301	CP12 Pin ① (Signal) Pin ② (GND)	 SET BEAT CUT SW to 2 Connect Frequency Counter 60.5 kHz ± 0.1 kHz
3	Frequency Response	CrO ₂ Blank Tape 1 kHz, 10 kHz -33 dBm Recording	REC/PB	SV303 (L) SV403 (R)	LINE OUT	 1 kHz to 10 kHz Levels are within ±3 dB Dolby NR "ON" See NOTE 2
4	Rec level	CrO ₂ Blank Tape 400 Hz -15.5 dBm Recording	REC/PB	SV302 (L) SV402 (R)	LINE OUT	 −15.5 dBm ±0.5 dB See NOTE 3

NOTES: 1. Use the following cassette measuring tapes.

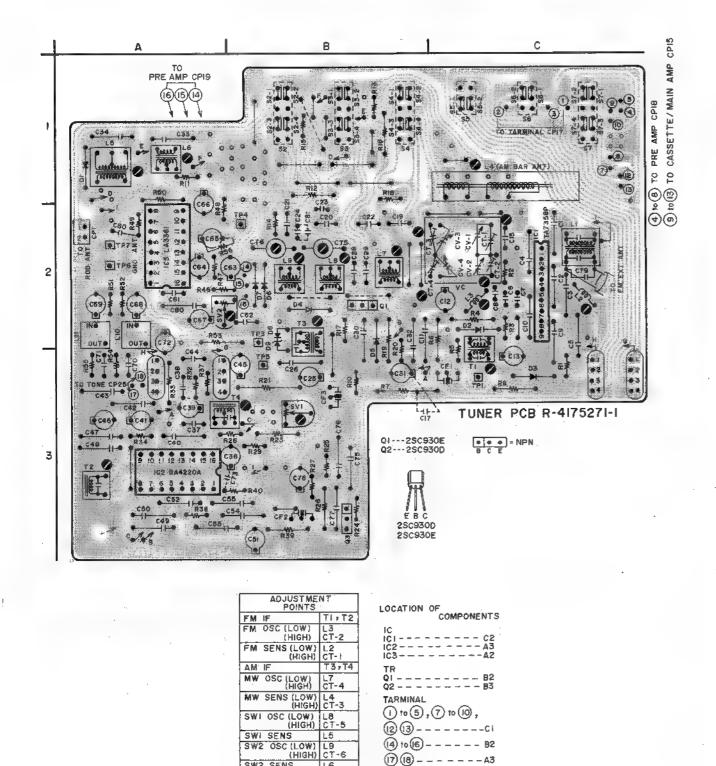
- 2. The confirmation at Normal and Metal position level should be made.
- 3. The confirmation at Normal and Metal position level will be $-15.5 \text{ dBm} \pm 1.0 \text{ dB}$

IX. CLASSIFICATION OF VARIOUS P.C BOARDS

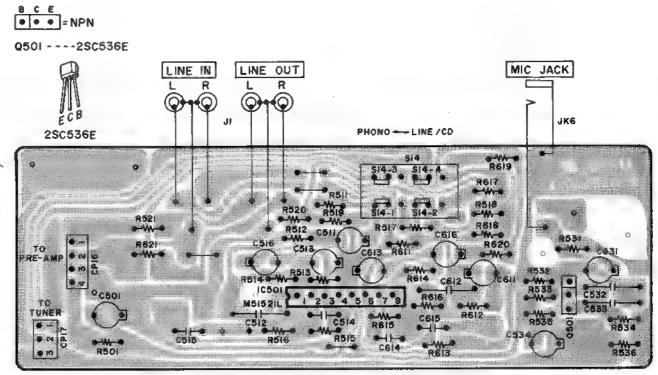
9-1 P.C BOARD TITLE AND IDENTIFICATION NUMBERS

P.C Board	P.C BOARD NUMBER	
CASSETTE/MAIN AMP	P.C BOARD	R-4175270-1
TUNER	P.C BOARD	R-4175271-1
TONE	P.C BOARD	R-4175272-2
PRE AMP, EQ	P.C BOARD	R-4175272-1
TERMINAL	P.C BOARD	R-4175270-2
POWER	P.C BOARD	R-4175273 U
POWER	P.C BOARD	R-4175337 S A
POWER	P.C BOARD	R-4175483 C
LED	P.C BOARD	R-4175271-2
POWER SW	P.C BOARD	R-4175270-3
BAŢ IND	P.C BOARD	R-4175270-4
SP- L	P.C BOARD	R-4175271-4
SP- R	P.C BOARD	R-4175271-3
REC IND	P.C BOARD	R-4175270-5
POINTER	P.C BOARD	R-4175270-6

2) TUNER P.C BOARD R-4175271-1

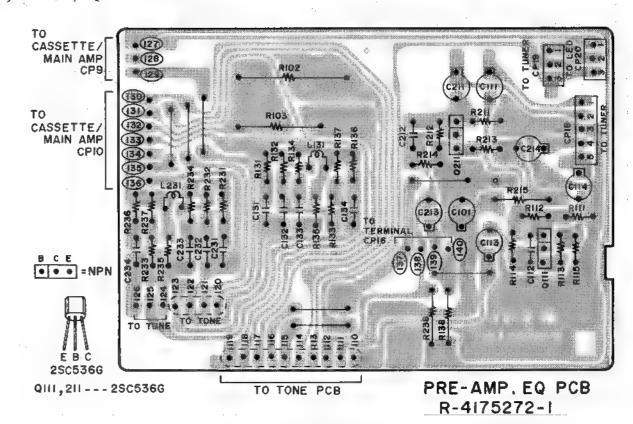


3) TERMINAL P.C BOARD R-4175270-2



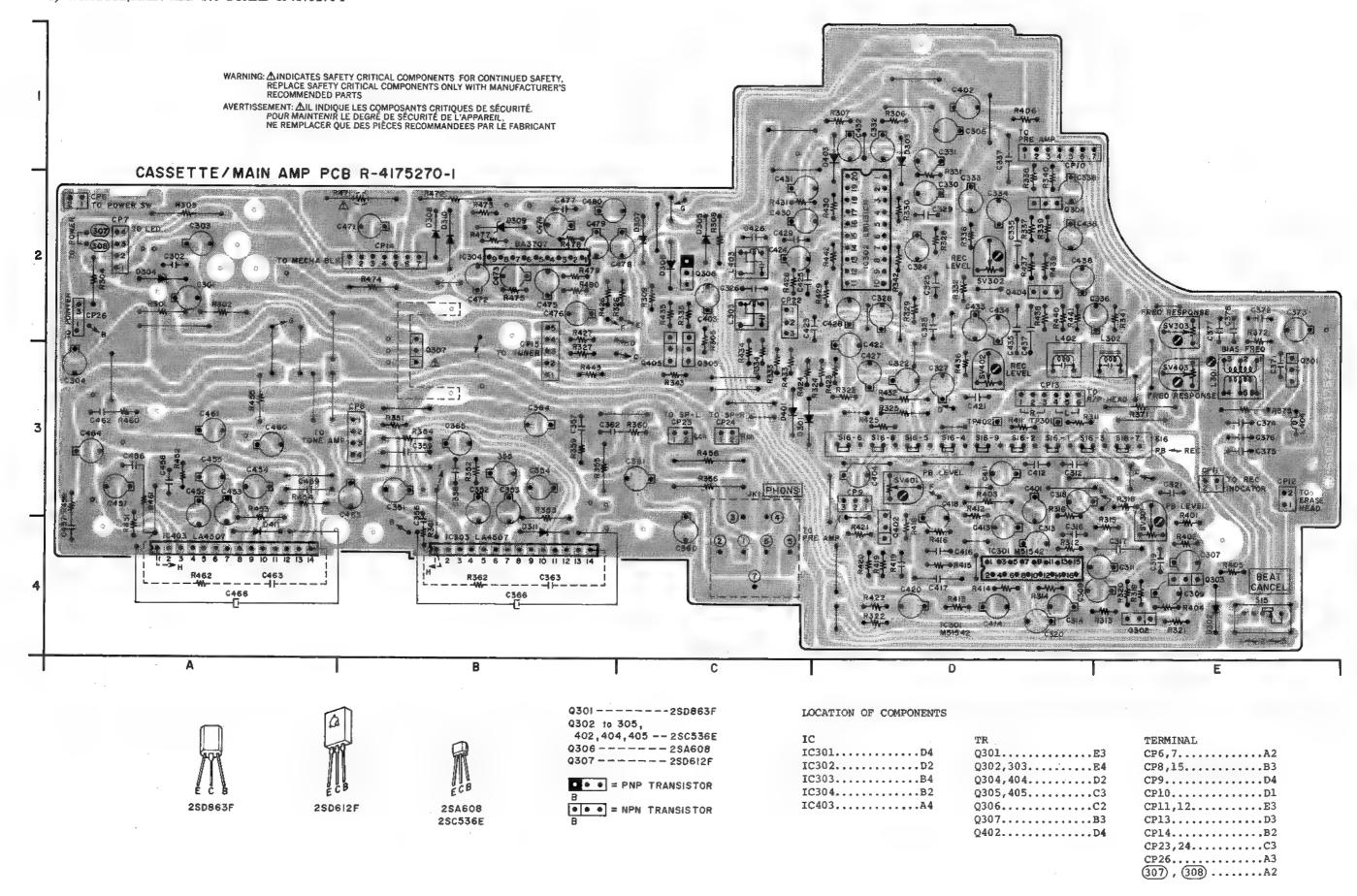
TARMINAL PCB R-4175270-2

4) PRE-AMP, EQ P.C BOARD R-4175272-1

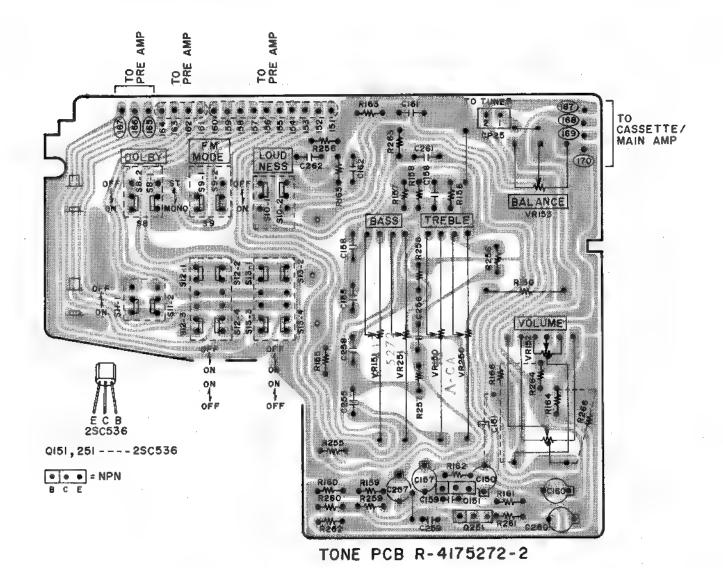


9-2 COMPOSITION OF VARIOUS P.C BOARDS

1) CASSETTE/MAIN AMP P.C BOARD R-4175270-1

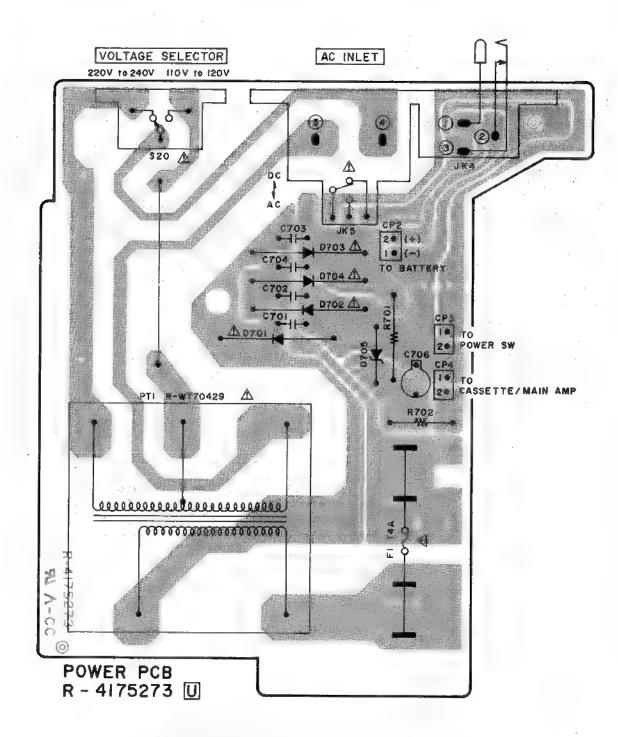


5) TONE P.C BOARD R-4175272-2



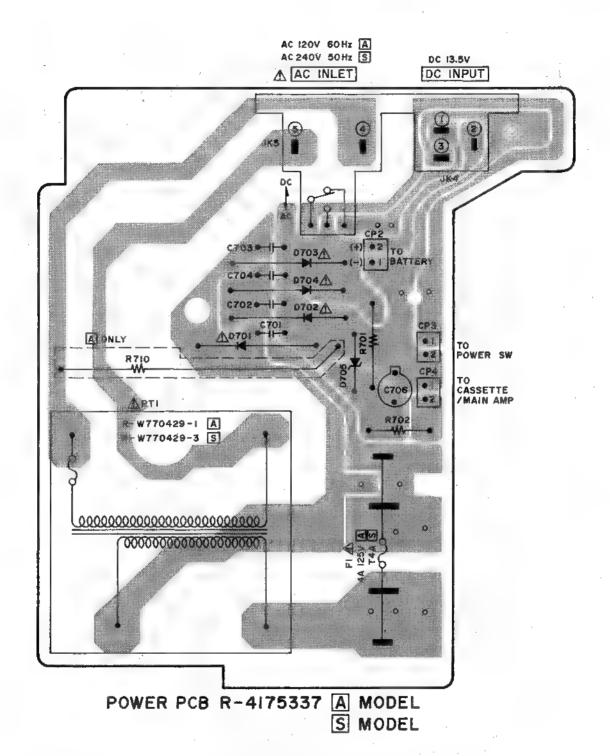
- SERVICE MANUAL PJ-33FS --

6) POWER P.C BOARD R-4175273 U, R-4175337 A S and R-4175483 C



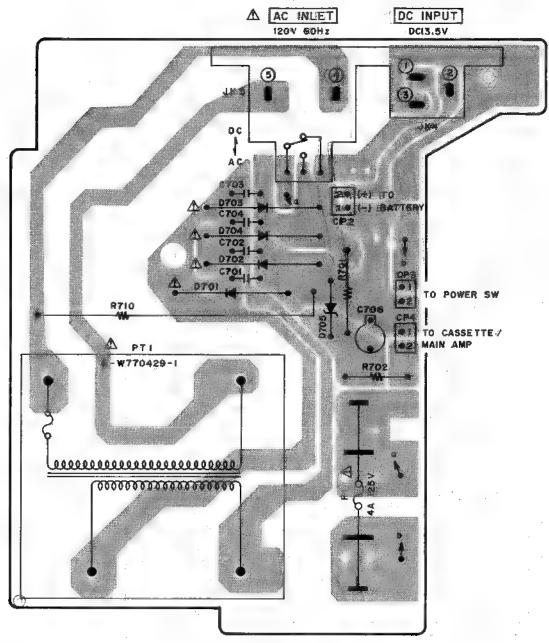
WARNING: AINDICATES SAFETY CRITICAL COMPONENTS FOR CONTINUED SAFETY, REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S RECOMMENDED PARTS

AVERTISSEMENT: ÀIL INDIQUE LES COMPOSANTS CRITIQUES DE SÉCURITÉ.
POUR MAINTENIR LE DEGRÉ DE SÉCURITÉ DE L'APPAREIL,
NE REMPLACER QUE DES PIÈCES RECOMMANDEES PAR LE FABRICANT



WARNING: ⚠INDICATES SAFETY CRITICAL COMPONENTS FOR CONTINUED SAFETY, REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S RECOMMENDED PARTS

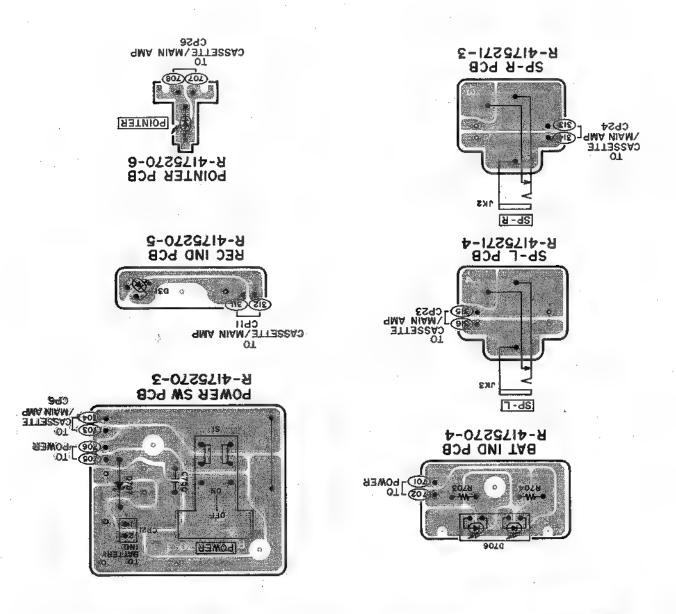
AVERTISSEMENT: ÀIL INDIQUE LES COMPOSANTS CRITIQUES DE SÉCURITÉ.
POUR MAINTENIR LE DEGRÉ DE SÉCURITÉ DE L'APPAREIL,
NE REMPLACER QUE DES PIÈCES RECOMMANDEES PAR LE FABRICANT

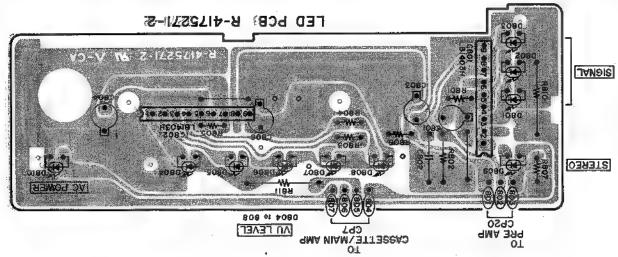


POWER PCB R-4175483 C MODEL

WARNING: \triangle INDICATES SAFETY CRITICAL COMPONENTS FOR CONTINUED SAFETY, REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S RECOMMENDED PARTS

AVERTISSEMENT: AIL INDIQUE LES COMPOSANTS CRITIQUES DE SÉCURITÉ.
POUR MAINTENIR LE DEGRÉ DE SÉCURITÉ DE L'APPAREIL.
NE REMPLACER QUE DES PIÈCES RECOMMANDEES PAR LE FABRICANT





SECTION 3

SCHEMATIC DIAGRAM

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3.	TUNER/PRE AMP BLOCK DIAGRAM	41
4.	TUNER/PRE AMP SCHEMATIC DIAGRAM	45

SMERRING 2

PARTS LIST

TABLE OF CONTENTS

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ATTENTION

- When placing an order for parts, be sure to fist the parts no model no, and description. There are instances in which if any of this information is omitted, parts cannot be shipped or the wrong parts will be delivered.
- 2. Please be careful not to make a mistake in the parts no. If the parts no. is in error, a part different from the one ordered may be delivered.
- 3. Because parts number and parts unit supply in the Preliminary Parts List may be partially changed, please use this parts list for all future reference.

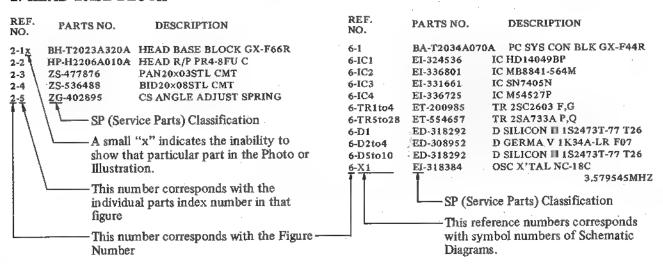
HOW TO USE THIS PARTS LIST

- 1. This Parts List shows the parts that are considered necessary for repairs. Other parts, such as resistors and capacitors, are shown in the "Common List for Service Parts". Select and order such parts from the "Common List for Service Parts".
- 2. The Recommended Spare Parts shows those parts in the Parts List which are considered particularly important for service.
- 3. Parts not shown in the Parts List and "Common List for Service Parts" will not be supplied in principle.
- 4. How to read list
 - a) Mechanism Block

b) P.C Board Block

2. HEAD BASE BLOCK

6. SYS. CON. P.C BOARD BLOCK



5. Both the kind of part and installation position can be determined by the Parts Number. To determine where a parts number is listed, utilize Parts Index at end of Parts List. It is necessary first of all to find the Parts Number. This can be accomplished by using the Reference Number listed at right of parts number in the Parts Index.

WARNING

A INDICATES SAFETY-CRITICAL COMPONENTS, FOR CONTINUED SAFETY, REPEACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S RECOMMENDED PARTS

AVERTISSEMENT

A IL INDIQUE LES COMPOSANTS CRITIQUES DE SURETE, POUR MAINTENIR LE DEGRE DE SECURITE DE L'APPAREIL NE REMPLACER LES COMPOSANTS DONT LE FONCTIONNÉMENT EST CRITIQUE POUR LA SECURITE QUE PAR DES PIECES RECOMMANDEES PAR LE FABRICANT

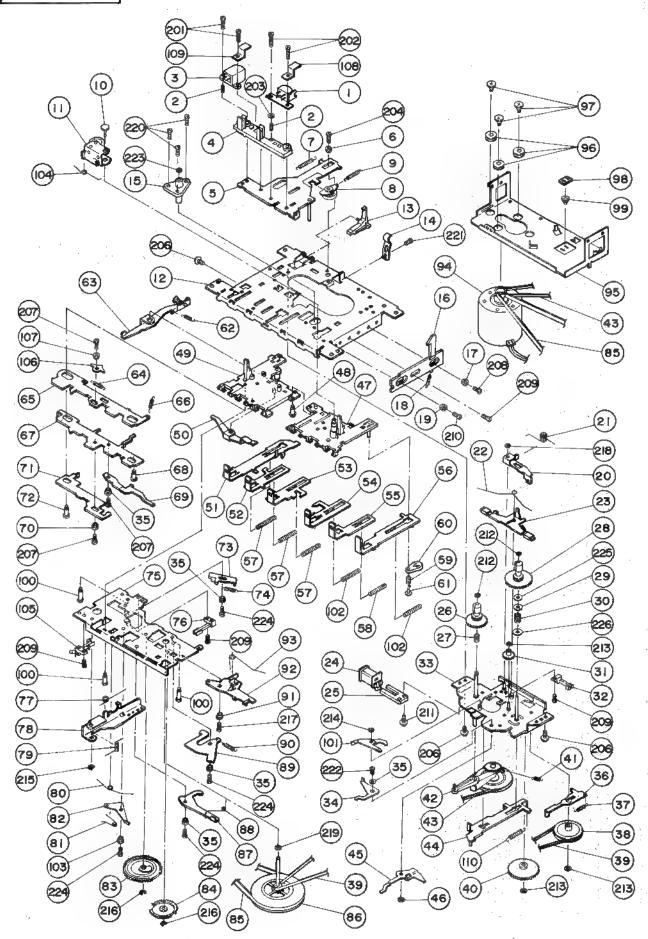
RECOMMENDED SPARE PARTS

Because, if the parts listed below are on hand, almost any repair can be accomplished, we suggest that you stock these Recommended Spare Parts Items.

NO.	PARTS NO.	DESCRIPTION
1	BB-711920	MECHA BLK PJ-33
2	BF-712092	FLYWHEEL BLK
· 3	BL-712054	ARM PINCH ROLLER BLK
4	BL-712076	ARM RF CLUTCH BLK
5	BM-711921	MOTOR (W/PULLEY)
6 7	BR-712065 BR-712132	SUPPLY REEL BLK TAKE UP REEL BLK
8	BT-711997	Δ TRANS POWER (U)
9	BT-712702	A TRANS POWER (S)
10	BT-712705	▲ TRANS POWER (C,A)
11	ED-561286	II GERMA II 1S188AM
12	ED-712005	D LED LN347GP
13 14	ED-712004 ED-711996	■ LED SLP 145B D LED SLP-144B
15	ED-711995	II LED SLP-244B
16	ED-711994	D LED SLP-444B
17	ED-701756	□ LED SLP151B RED
18	ED-332243	D LED SLP171D RED
19 20	ED-701757 ED-336805	II LED SLP251B GRN II SILICON DS135D-KB1 200/1.0A
21	ED-330324	II SILICON DS442×BT T26
22	ED-711999	D SILICON S2V20
23	ED-711959	II SILICON 1S553
24	ED-710888	D ZENER GZA3R6Y
25	ED-712000	II ZENER GZASR1X
26 27	ED-711985 ED-711970	D ZENER GZA6R2X D ZENER II GZA8R22
28	ED-317690	D ZENER H RD7.5E B1
29	EE-711936	VC POLY
30,	EF-690996	♠ FUSE SEMKO T 250V 4.00A
31	EH-711941	FILTER CE 10.7MHZ
32 33	EH-711951 EI-711984	FILTER CE 460KHZ IC BA3707
34	EI-711957	IC BA4220A
35	EI-711958	IC LA3361A
36	EI-711969	IC LA4507
37	EI-711993	IC LB1403H
38	EI-711979	IC LM1131CN
39 40	EI-711992 EI-711976	IC M51521L IC M51542L
41	EI-711956	IC TA7358P
42	EJ-712261	△ SOCKET INLET AC/DC
43	EO-711942	COIL ANT MW
44	EO-711943	COIL ANT SW1
45 46	EO-711945	COIL ANT SW2 COIL CHOKE
47	EO-711971 EO-711981	COIL CHOKE 300UH
48	EO-711952	COIL FILTER
49	EO-711978	COIL FILTER
50	EO-711940	COIL IFT
51	EO-711948	COIL IFT AM
52 53	EO-711949 EO-712264	COIL IFT AM COIL IFT FM
54	EO-711980	COIL OSC BIAS
55	EO-711946	COIL OSC SW1
56	EO-711947	COIL OSC SW2
57	EO-707224	COIL OSC 2
58	EO-711973 EO-711938	COIL TRAP
59 60	ES-711938	△ SW ROTARY (U)
61	ES-712071	SW LEAF MSW-1275
62	ES-712086	SW LEAF MSW-1412TNBK
63	ES-712257	SW LEAF MSW-1412TNK
64	ES-712002	SW PUSH SW PUSH 3 THROW
65 66	ES-711965 ES-711967	SW PUSH 3 THROW SW PUSH 3 THROW
67	ES-711954	SW PUSH 6 THROW
68	ES-711972	SW SLIDE
69	ES-711982	SW SLIDE
70	ES-711989	SW SLIDE

NO.	PARTS NO.	DESCRIPTION
71	ET-322244	TR 2SA608K-NP F,G
72	ET-403413	TR 2SC536NP II
73	ET-328265	TR 2SC930 F
74	ET-310148	TR 2SD612K E,F
75	ET-200986	TR 2SD863-V8 F
76	EV-711963	VR ROTARY 2 THROW 503
77	EV-711964	VR ROTARY 204
78	EV-711962	VR SLIDE 2 THROW 104
79	HE-711924	HEAD E
80	HP-711923	HEAD R/P
81	MB-711926	BELT COUNTER
82	MB-712074	BELT FULL AUTO
83	MB-712136	BELT MAIN
84	MB-712077	BELT RF
101	MC-711925	COUNTER TAPE
86	MI-712075	GEAR CAM
87	MI-712070	GEAR FF
88	MI-712089	GEAR M
89	MI-712090	GEAR P
90	SS-712266	PASSIVE RADIATOR S09D01
91	SS-712265	SPEAKER S04H31 7 OHMS 15W
92	SS-712267	SPEAKER S09K09 8 OHMS 15W

MECHA BLOCK



1. MECHA BLOCK

REF.	PARTS NO.	DESCRIPTION
1-x	BB-711920	MECHA BLK PJ-33
1-1	HP-711923	HEAD R/P
1-2	ZG-712046	SP HEAD
1-3	HE-711924	HEAD E
1-4 1-5	HZ-712047 HZ-712048	BASE HEAD CHASSIS HEAD PART
1-6	ZW-712049	COLLAR CHASSIS
1-7	ZG-712050	SP HEAD CHASSIS
1-8	MR-712051	TAKE UP ROLLER SHAFT BLK
1-9	ZG-712052	SP TAKE UP ROLLER
1-10 1-11	ZW-712053	STOPPER FUNCTION LEVER
1-11	BL-712054 ML-712055	ARM PINCH ROLLER BLK LEVER REC SAFETY
1-14	ZG-712131	SP RACK HOLD
1-15	MV-712057	METAL FLYWHEEL
1-16	ML-712058	LEVER EJECT SLIDE
1-17	ZW-712059	COLLAR
1-18	ZG-712060	SP EH BASE
1-19 1-22	ZW-712262 ZG-712061	COLLAR SP BRAKE
1-23	BL-712062	ARM BRAKE BLK
1-24	EP-712063	COIL BLK
1-25	EP-712064	CORE II
1-2-6	BR-712065	SUPPLY REEL BLK
1-27	ZG-712066	SP BACK TENSION
1-28 1-29	BR-712132 MR-712068	TAKE UP REEL BLK SENSING PIECE
1-30	ZG-712069	SP SENSING PIECE
1-31	MI-712070	GEAR FF
1-32	ES-712071	SW LEAF MSW-1275
1-36	ML-712072	LEVER SENSING
1-38	MR-712073	PULLEY
1-39 1-40	MB-712074 MJ-712075	BELT FULL AUTO
1-42	BL-712076	GEAR CAM ARM RF CLUTCH BLK
1-43	MB-712077	BELT RF
1-57	ZG-712133	SP BUTTON LEVER
1-58	ZG-712079	SP BUTTON LEVER
1-59	ZG-712134	SP PAUSE LEVER
1-60 1-61	ML-712081 ZW-712082	LEVER PAUSE STOPPER P
1-64	ZG-712083	SP SW FUNCTION PLATE
	ZG-712084	SP BUTTON FUNCTION PLATE
1-74	ZG-712085	SP AUTO LEVER
1-76	ES-712086	SW LEAF MSW-1412TNBK
1-80	ZG-712087	SP M GEAR
1-81 1-83	ZG-712088 MI-712089	SP M TRIGGER ARM GEAR ■
1-84	MI-712099	GEAR P
1-85	MB-712136	BELT MAIN
1-86	BF-712092	FLYWHEEL BLK
1-88	ZG-712093	SP P TRIGGER ARM
1-94 1-96	BM-711921 MB-712094	MOTOR (W/PULLEY) RUBBER MOTOR
1-97	ZS-712095	S SPL
1-98	MZ-712096	HOLD PLATE FL
1-99	ZG-712097	SP DAMPER
1-102	ZG-712098	SP BUTTON LEVER
1-104	ZG-712099	SP PINCH ROLLER
1-105 1-201	ES-712257 ZS-712137	SW LEAF MSW-1412TNK PAN20×08STL CMT
1-201	ZS-712137 ZS-712103	PAN20×07ST CMT
1-212	ZW-712104	PW16×038×030PSL
1-213	ZW-712105	PW12×030×025PSL
1-216	ZW-712106	RING E 200
1-219	ZW-712107	PW22×038×040PSL
1-220 1-223	ZS-712108 ZW-712109	CTS20×03 CAMERA PW20×050×050NYL
1-225	ZW-712109 ZW-712100	PW20x050x050NYL PW21x090x013PSL
1-226	ZW-712101	PW52×080×013PSL

NOTE: Parts will not be supplied if they are not listed in the parts list, even if they appear on the assembling illustrations with reference No.

2. TUNER P.C BOARD BLOCK

REF. NO.	PARTS NO.	DESCRIPTION
2-1	BD-711935	PC TUNER BLK PJ-33FS
2-IC1	EI-711956	IC TA7358P
2-IC2	EI-711957	IC BA4220A
2-IC3	EI-711958	IC LA3361A
2-Q1,3	ET-328265	TR 2SC930 F
2-D1	ED-330324	D SILICON DS442×BT T26
2-D2	ED-711959	D SILICON 15553
2-D3	ED-330324	D SILICON DS442×BT T26
2-D4	ED-562386	D GERMA H 1S188AM
2-D5to8	ED-330324	D SILICON DS442×BT T26
2-D9	ED-710888	D ZENER GZA3R6Y
2-S2-7	ES-711954	SW PUSH 6 THROW
2-SVR1	EV-711953	R S-FIX 472
2-SVR2	EV-711950	R S-FIX 103
2-CF1,2	EH-711941	FILTER CE 10.7MHZ
2-CF3	EC-711951	FILTER CE 460KHZ
2-VC	EE-711936	VC POLY
2-L1	EO-711938	COIL VHF
2-L2,3	EO-711938	COIL VHF
2-L4	EO-711942	COIL ANT MW
2-L5	EO-711943	COIL ANT SW1
2-L6	EO-711945	COIL ANT SW2
2-L7	EO-707224	COIL OSC 2
2-L8	EO-711946	COIL OSC SW1
2-L9	EQ-711947	COIL OSC SW2
2-L10,11	EO-711952	COIL FILTER
2-T1	EO-712264	COIL IFT FM
2-T2	EO-711940	COIL 1FT
2-T3	EO-711948	COIL IFT AM
2-T4	EO-711949	COIL IFT AM
2-CT5,6	EC-707232	C S-FIX
2-C19	EC-711110	C STY 3750J 50DC
2-C62	EC-712255	C STY 102J 50DC

3. CASSETTE, MAIN AMP P.C BOARD BLOCK

REF. NO.	PARTS NO.	DESCRIPTION
3-1	BA-711968	PC CASSETTE, MAIN AMP BLK
3-IC301	EI-711976	IC M51542L
	EI-711979	IC LM1131CN
3-IC303	EI-711969 EI-711984	IC LA4507
3-IC304	EI-711984	IC BA3707
3-IC403	EI-711969	IC LA4507
3-Q301	ET-200986	TR 2SD863-V8 F
	5ET-403413	- TR 2SC536NP H
3-Q306	ET-322244	TR 2SA608K-NP F,G
3-0307	ET-310148	TR 2SD612K E,F
3-Q402	ET-403413	TR 2SC536NP H
		TR 2SC536NP H
3-D301 to 30	3ED-330324	SILICON DS442×BT T26
3-D304	ED-711970	D ZENER H GZA8R22
3-D305to30	8ED-330324	II SILICON DS442×BT T26
3-D309	ED-711985	II ZENER GZA6R2X
3-D310	ED-336805	■ SILICON DS135D-KB1
		200/1.0A
	ED-330324	
3-D401,403	ED-330324	II SILICON DS442×BT T26
3-D411	ED-330324	D SILICON DS442×RT T26
3-\$15	ES-711982	SW SLIDE
3-S16	ES-711972	SW SLIDE
3-SV301	EV-711975	M S-FIX 473
	EV-711950	R S-FIX 103
3-SV303	EV-711983	R S-FIX 100K
3-SV401	EV-711975	R S-FIX 473
		R S-FIX 103
	EV-711983	
	EO-711980	
3-L302	EO-711973	COIL TRAP
3-L303	EO-711978	COIL FILTER
3-L402	EO-711973	COIL TRAP
	EO-711978	
	EO-711981	
	ER-303840	R OMF H FS 1W 470J
	ER-749298	R OMF H FS 1W 121
3-R471	ER-709269	R FUSE 1/2W 100K

4. TONE P.C BOARD BLOCK

REF. NO.	PARTS NO.	DESCRIPTION
4-1	BD-711961	PC TONE BLK
4-Q151,251	ET-403413	TR 2SC536NP H
4-S8	ES-711967	SW PUSH 3 THROW
4-S11	ES-711965	SW PUSH 3 THROW
4-VR150,151	EV-711962	VR SLIDE 2 THROW 104
4-VR152	EV-711963	VR ROTARY 2 THROW 503
4-VR153	EV-711964	VR ROTARY 204
4-R150	ER-341633	R OMF H SNP FS 1W 680J

5. PRE AMP/EQ P.C BOARD BLOCK

REF. NO.	PARTS NO.	DESCRIPTION
5-1 5-Q111,211 5-L131,231 5-R102 5-R103	BD-711960 ET-403413 EO-711971 ER-315961 ER-416373	PC PRE AMP BLK TR 2SC536NP III COIL CHOKE R OMF H SNP FS 2W 270J R OMF H 1W 221J

6. LED P.C BAORD BLOCK

REF. NO.	PARTS NO.	DESCRIPTION
6-D804to80	EL-711993 3ED-711995 6ED-701575 ED-701756 ED-711996 ED-711994 ER-741978	IC LB1403H D LED SLP-244B D LED SLP251B GRN D LED SLP151B RED D LED SLP-144B D LED SLP-444B R OMF 1W 820J

7. TERMINAL P.C BOARD BLOCK

REF. NO.	PARTS NO.	DESCRIPTION
7-1 7-IC501 7-Q501 7-S14 7-J1 7-JK6	BD-711986 EI-711992 ET-403413 ES-711989 EJ-711987 EJ-711991	PC TERMINAL BLK IC M51521L TR 2SC536NP H SW SLIDE JACK 4P JACK

8. POWER P.C BOARD BLOCK

REF. NO.	PARTS NO.	DESCRIPTION
8-PT1U 8-PT1C 8-PT1S 8-JK4 8-S20 8-F1U	BT-711997 BT-712705 BT-712702 EJ-712261 ES-711998 EF-690996	A TRANS POWER (U) A TRANS POWER (C,A) A TRANS POWER (S) A SOCKET INLET AC/DC (U,S) A SW ROTARY (U) A FUSE SEMKO T 250V 4.00A
8-F1C 8-D701to704 8-D705 8-R701	EF-378595 ED-711999 ED-712000 ER-416373	△ FUSE ST6 125V 4.00A (C,A) □ SILICON S2V20 □ ZENER GZA5R1X R OMF H 1W 221J

9. POWER SW P.C BOARD BLOCK

REF. NO.	PARTS NO.	DESCRIPTION
9-S1	ES-712002	SW PUSH
9-D707	ED-317690	D ZENER H RD7.5E B1

10. SP-L P.C BOARD BLOCK

REF. NO.	PARTS NO.	DESCRIPTION
10-JK2	EJ-711991	JACK

11. SP-R P.C BOARD BLOCK

REF. NO.	PARTS NO.	DESCRIPTION
11-JK3	EJ-711991	JACK

12. BATTERY IND P.C BOARD BLOCK

REF. NO.	PARTS NO.	DESCRIPTION				
12-D706	ED-332243	D LED SLP171D RED				

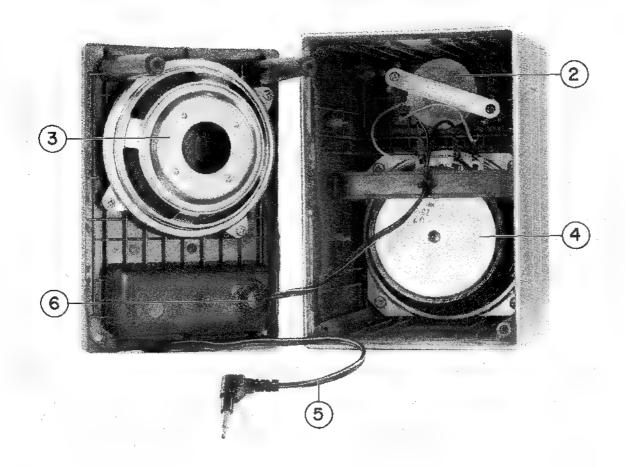
13. REC IND P.C BOARD BLOCK

REF. NO.	PARTS NO.	DESCRIPTION
13-D311	ED-712004	■ LED SLP 145B

14. POINTER P.C BOARD BLOCK

REF. NO.	PARTS NO.	DESCRIPTION
14-D708	ED-712005	D LED LN347GP

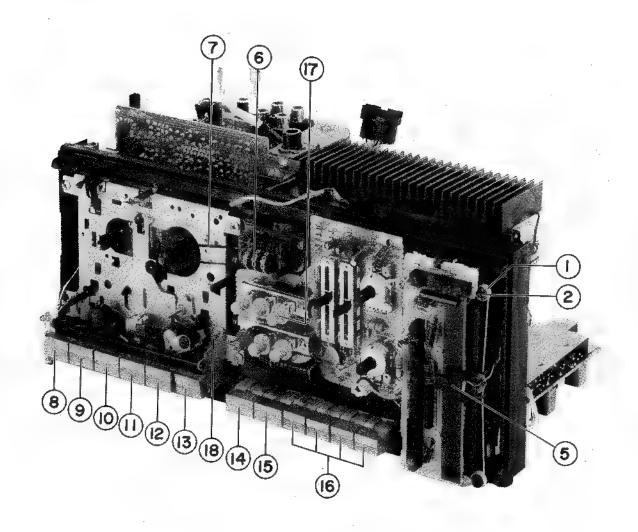
SPEAKER BOX BLOCK



15, SPEAKER BOX BLOCK

REF. NO.	PARTS NO.	DESCRIPTION
15-1L	SS-711917	SPEAKER BOX (L) BLK (L)
15-1R	SS-711916	SPEAKER BOX (R) BLK (R)
15-2	SS-712265	SPEAKER SO4H31 7 OHMS 15W
15-3	SS-712266	PASSIVE RADIATOR S09D01
15-4	SS-712267	SPEAKER S09K07 8 OHMS 15W
15-5	EW-712268	WIRE (W/3.5 PLUG)
15-6	SZ-712269	

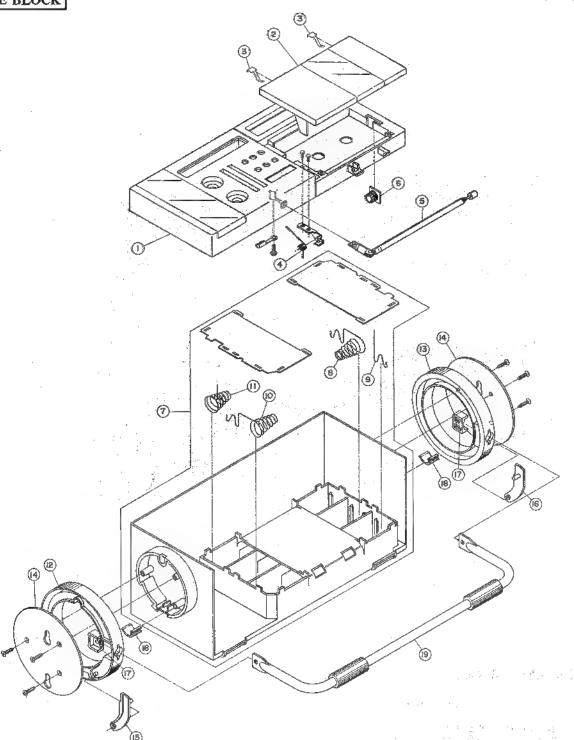
ASSEMBLY BLOCK



16. ASSEMBLY BLOCK

REF. NO.	PARTS NO.	DESCRIPTION
16-1	MR-712125	PULLEY
16-2	ZW-712126	STOPPER RING C240
16-3x	MI-712127	DIAL WHEEL
16-4x	ZG-712128	SP COIL
16-5	MD-712129	DIAL POINTER
16-6	MC-711925	COUNTER TAPE
16-7	MB-711926	BELT COUNTER
16-8	SK-711928	KNOB REC
16-9	SK-711929	KNOB PLAY
16-10	SK-711930	KNOB REW
16-11	SK-711931	KNOB FF
16-12	SK-711927	KNOB STOP/EJECT
16-13	SK-711932	KNOB PAUSE
16-14	SK-711910	KNOB (TAPE)
16-15,16	SK-711908	KNOB (FM, AM, SW1, SW2)
16-17	SK-711905	KNOB (TAPE SELECT)
16-18	SK-711906	KNOB (DOLBY)

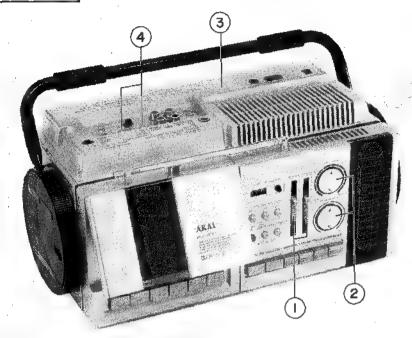
CASE BLOCK

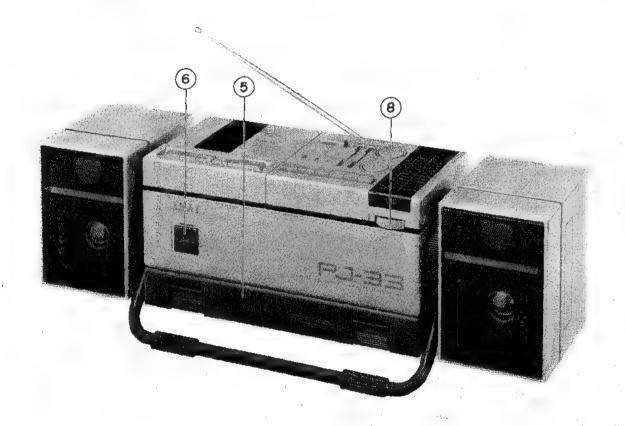


17. CASE BLOCK

REF. NO.	PARTS NO.	DESCRIPTION	REF. NO.	PARTS NO.	DESCRIPTION
17-1FS	BD-711903	PANEL FRONT BLOCK (FS)	17-11	EJ-712115	SP BATT CONTACT
17-2	BD-711904	DOOR CASSETTE	17-12	TK-712117	COVER HANDLE (R)
17-3	ZG-712270	SP PLATE	17-13	TK-712118	COVER HANDLE (L)
17-4	SP-712271	SP TORSION	17-14	TK-712119	COVER C
17-5	EE-711934	ANT ROD	17-15	TK-712120	JOINT A (R)
17-6	MZ-712272.	DUMPER ASSY	17-16	TK-712121	JOINT A (L)
17-7	BC-711913	CABINET ASSY	17-17	TK-712122	JOINT B
17-8	EJ-712111	SP BATT CONTACT	17-18	TK-712123	JOINT C
17-9	EJ-712112	SP BATT CONTACT	17-19	SH-711918	HANDLE ASSY
17-10	EL-712114	SP RATT CONTACT			

FINAL ASSEMBLY BLOCK





18. FINAL ASSEMBLY BLOCK

REF. NO.	PARTS NO.	DESCRIPTION	REF.	PARTS NO.	DESCRIPTION
18-1	SK-711907	KNOB SLIDE (BASS, TREBLE)	18-8	SK-711919	KNOB TWING
18-2	SK-711912	KNOB ASSY (VOL, BALANCE)	(18-9U	EW-306152	AC CORD 2 CORES
18-9U	BC-712116	LID BACK PJ-33 (U)	4	4 To 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	KP-700A/KS-15 U/T (U)
18-3C	BC-712263	LID BACK PJ-33 (C,A,S,E,B)	18-9C	EW-712703	AC CORD 2 CORES
18-4	EJ-712254	TERMINAL	1		KP-10/KS-18B (C)
18-5	SP-711914	LID BATTERY	18-9A	EW-712704	AC CORD 2 CORES TS-7, TP-4 (A)
18-6	SK-711915	KNOB POWER	18-9S	EW-322401	AC CORD 2 CORES KP-560/KS-15
18-7x	ZG-712110	SP COIL (KNOB POWER)	1		(S)

INDEX

PARTS NO.	REF. NO.	PARTS NO.	REF. NO.	PARTS NO.	REF. NO.	PARTS NO.	REF. NO.
BA-711935 BA-711960	2-1 5-1	EI-711979 EI-711984	3-IC302 3-IC304	EV-711962 EV-711962	4-VR150 4-VR151	ZG-712084 ZG-712085	1-66 1-74
BA-711961	4-1	EI-711992	7-IC501	EV-711963	4-VR152	ZG-712087	1-80
BA-711968	3-1	EI-711993	6-IC801	EV-711964	4-VR153	ZG-712088	1-81
BA-711986	7-1	EI-711993	6-IC802	EV-711975	3-SV301	ZG-712093	1-88
BB-711920	1-x	EJ-711987	7-J1	EV-711975	3-SV401	ZG-712097	1-99
BC-711913 BC-712116	17-7 18-3U	EJ-711991 EJ-711991	7-JK6 10-JK2	EV-711983 EV-711983	3-SV303 3-SV403	ZG-712098 ZG-712099	1-102 1-104
BC-712116 BC-712263	18-3C	EJ-711991	11-JK3	EW-306152	18-9U	ZG-712110	18-7x
BD-711903	17-1FS	EJ-712111	17-8	EW-322401	18-98	ZG-712128	16-4x
BD-711904	17-2	EJ-712112	17-9	EW-712268	15-5	ZG-712131	1-14
BF-712092	1-86	EJ-712112 EJ-712114	17-10	EW-712703	18-9C	ZG-712133	1-57
BL-712054	1-1-1	EJ-712115	17-11	EW-712704	18-9A	ZG-712134	1-59
BL-712062	1-23	EJ-712254	18-4	HE-711924	1-3	ZG-712270	17-3
BL-712076	1-42	EJ-712261	8-JK4	HP-711923	1-1	ZS-712095	1-97
BM-711921 BR-712065	1-94 1-26	EO-707224 EO-711938	2-L7 2-L1	HZ-712047 HZ-712048	1-4 1-5	ZS-712103 ZS-712108	1-202 1-220
BR-712132	1-28	EQ-711938	2-L1 2-L2	MB-711926	16-7	ZS-712137	1-201
BT-711997	8-PT1U	EO-711938	2-L3	MB-712074	1-39	ZW-712049	1-6
BT-712702	8-PT1S	EO-711940	2-T2	MB-712077	1-43	ZW-712053	1-10
BT-712705	8-PT1C	EO-711942	2-L4	MB-712094	1-96	ZW-712059	1-17
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